

# 5-GALLON BUCKET PALLETIZER

This custom designed, built and installed automated Bucket Palletizer Promotes Safety while Reducing Labor. In this application 5-gallon - 40# buckets that are 350 degrees are fed onto the in-feed conveyor up to a station where they are rotated for orientation and then conveyed to a 4-bucket pick-up station. The current design places 4 buckets on one of two pallet sizes either 3 or 4 wide by 1 or 3 levels high in an explosion proof area. This can be designed to handle most other types of containers including boxes as well as non-explosion proof areas. Fill in the Request for Quote/Data Sheet on the reverse side and fax to us for your quote.



Place your Business Card or  
company info here



## Request for Quote / Bucket Palletizer Data Sheet

RFQ Date: \_\_\_\_\_ Quote Due: \_\_\_\_\_  
 Company: \_\_\_\_\_ Req'd By: \_\_\_\_\_  
 Phone #: \_\_\_\_\_ Fax #: \_\_\_\_\_ E-mail: \_\_\_\_\_  
 Job Location: \_\_\_\_\_ Projected Start Date: \_\_\_\_\_

**Containers:** Are there different size containers? \_\_\_\_\_ How many? \_\_\_\_\_  
 Type of Container: Steel Plastic Other \_\_\_\_\_  
 Style of Lid: Crimped Sealed Other \_\_\_\_\_  
 # Ribs on Bucket: \_\_\_\_\_ Height from bottom: \_\_\_\_\_  
 Empty Weight \_\_\_\_ Full Weight \_\_\_\_ Height \_\_\_\_ Dia. \_\_\_\_\_  
 Ext. Temp: \_\_\_\_\_ Internal Temp. \_\_\_\_\_  
 Contents of container: Liquid Solid Other \_\_\_\_\_  
 How are containers presented: \_\_\_\_\_  
 \_\_\_\_\_  
 Speed: \_\_\_\_\_ / Min. Hour Shift

**Pallets:** Size: Height \_\_\_\_\_ Width: \_\_\_\_\_ Length: \_\_\_\_\_  
 Stacking Patern: \_\_\_\_\_ (ex: 2w x 3h, 4w x 2h)

**Machine Frame:** Will this machine service more than one line? \_\_\_\_\_ If yes, how many? \_\_\_\_\_  
 Max Footprint Allowable: \_\_\_\_\_ Max Height: \_\_\_\_\_  
 Want this machine movable? \_\_\_\_\_ By hand or fork truck? \_\_\_\_\_  
 Want the full pallet auto-discharged? \_\_\_\_\_ Need Conveyor? \_\_\_\_\_

**Transporting:** Do you want EDR to transport to your facility and install? \_\_\_\_\_  
 Do you have dock doors or ground doors? \_\_\_\_\_  
 Opening Size (h x w): \_\_\_\_\_

**Special** \_\_\_\_\_  
**Instructions:** \_\_\_\_\_  
 \_\_\_\_\_